

Nordic X-Lam
Nordic Structures

PR-L306

Revised March 26, 2017

Products: Nordic X-Lam
Nordic Structures
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1. Basis of the product report:
 - 2015 International Building Code (IBC): Section 2303.1.4 Structural Glued Cross-Laminated Timber
 - 2012 and 2009 IBC: Section 104.11 Alternative materials
 - 2015 International Residential Code (IRC): Sections R502.1.6, R602.1.6, and R802.1.6 Cross-Laminated Timber
 - 2012 and 2009 IRC: Section R104.11 Alternative materials
 - ANSI/APA PRG 320-2012 and PRG 320-2011 Performance Rated Cross-Laminated Timber
 - FPInnovations Reports 201002775, 201004981, 301010401, and 301010956, HPVA Report T-14054R, and other qualification data
2. Product description:

Nordic X-Lam cross-laminated timber (CLT) is manufactured with spruce-pine-fir in accordance with the E1 or custom grades of ANSI/APA PRG 320 through product qualification and/or mathematical models using principles of engineering mechanics. Nordic X-Lam panels can be used in floor, roof, and wall applications, and is manufactured in a plank billet with nominal widths of 12 to 96 inches, thicknesses of 3 to 15 inches, and lengths up to 64 feet.
3. Design properties:

Nordic X-Lam CLT shall be designed with the design properties and capacities provided in Tables 1, 2, and 3, or with the allowable load table provided by the manufacturer (www.nordic.ca/en/documentation/technical-documents). The design adjustment factors shall be based on the 2015 National Design Specification for Wood Construction (NDS), the recommendations provided by the manufacturer, the U.S. CLT Handbook (www.rethinkwood.com/mass-timber-webform/cross-laminated-timber-clt-handbook), and approved by the engineer of record. The lateral resistance of Nordic X-Lam CLT, when used as shearwalls or diaphragms, depends on the panel-to-panel connection and anchorage designs, and shall be consulted with the CLT manufacturer and approved by the engineer of record.
4. Product installation:

Nordic X-Lam CLT shall be installed in accordance with the recommendations provided by the manufacturer (see link above) and the engineering drawing approved by the engineer of record. Permissible details shall be in accordance with the engineering drawing.
5. Fire-rated assemblies:

Fire-rated assemblies shall be constructed in accordance with the recommendations provided by the manufacturer (see link above). Procedures specified in Chapter 16 of the 2015 NDS shall be permitted for use in designing Nordic X-Lam CLT for a fire exposure up to 2 hours.

Nordic X-Lam CLT has been tested in accordance with ASTM E84, and meets the flame-spread index and smoke-developed index listed in AWC DCA 1 (www.awc.org).

6. Limitations:

- a) Nordic X-Lam CLT shall be designed in accordance with principles of mechanics using the design properties specified in this report or provided by the manufacturer.
- b) Nordic X-Lam products shall be limited to dry service conditions where the average equilibrium moisture content of solid-sawn lumber is less than 16 percent.
- c) Design properties for Nordic X-Lam CLT, when used as beams or lintels with loads applied parallel to the face-bond gluelines, are beyond the scope of this report.
- d) Nordic X-Lam CLT shall be manufactured in accordance with layup combinations specified in ANSI/APA PRG 320 or proprietary Nordic X-Lam CLT manufacturing specifications documented in the in-plant manufacturing standard approved by APA.
- e) Nordic X-Lam CLT is produced at the Nordic Structures, Chibougamau, Quebec facilities under a quality assurance program audited by APA.
- f) This report is subject to re-examination in one year.

7. Identification:

Nordic X-Lam CLT described in this report is identified by a label bearing the manufacturer's name (Nordic Structures) and/or trademark, the APA assigned plant number (1112), the product standard (ANSI/APA PRG 320), the APA logo, the CLT grade (E1), the report number PR-L306, and a means of identifying the date of manufacture.

Table 1. Allowable Design Properties^(a) for Lumber Laminations Used in Nordic X-Lam (for use in the U.S.)

CLT Grade	Major Strength Direction						Minor Strength Direction					
	F _{b,0} (psi)	E ₀ (10 ⁶ psi)	F _{t,0} (psi)	F _{c,0} (psi)	F _{v,0} (psi)	F _{s,0} (psi)	F _{b,90} (psi)	E ₉₀ (10 ⁶ psi)	F _{t,90} (psi)	F _{c,90} (psi)	F _{v,90} (psi)	F _{s,90} (psi)
E1	1,950	1.7	1,375	1,800	135	45	500	1.2	250	650	135	45

For SI: 1 psi = 0.006895 MPa

^(a) Tabulated values are allowable design values and not permitted to be increased for the lumber size adjustment factor in accordance with the NDS. The design values shall be used in conjunction with the section properties provided by the CLT manufacturer based on the actual layup used in manufacturing the CLT panel (see Table 2).

Table 2. Allowable Bending Capacities^(a) for Nordic X-Lam Listed in Table 1 (for use in the U.S.)

CLT Grade ^(b)	Layup # ^(c)	Thick-ness (in.)	Lamination Thickness (in.) in CLT Layup						Major Strength Direction					Minor Strength Direction						
			=	⊥	=	⊥	=	⊥	=	F _{b,Seff,0} (lbf-ft/ft)	E _{l,eff,0} (10 ⁶ lbf-in. ² /ft)	GA _{eff,0} (10 ⁶ lbf/ft)	V _{s,0} (lbf/ft)	G _{v,tv,0} ^(d) (10 ⁶ lbf/ft)	F _{b,Seff,90} (lbf-ft/ft)	E _{l,eff,90} (10 ⁶ lbf-in. ² /ft)	GA _{eff,90} (10 ⁶ lbf/ft)	V _{s,90} (lbf/ft)	G _{v,tv,90} ^(d) (10 ⁶ lbf/ft)	
E1	78-3s	3 1/8	1 1/64	1 1/16	1 1/64				2,525	48	0.34	1,070	1.36	95	1.4	0.47	380	1.36		
	89-3s	3 1/2	1 3/8	3/4	1 3/8				3,350	72	0.48	1,250	1.52	45	0.51	0.39	270	1.52		
	105-3s	4 1/8	1 3/8	1 3/8	1 3/8				4,525	115	0.46	1,430	1.79	160	3.1	0.61	495	1.79		
	131-5s	5 1/8	1 1/64	1 1/16	1 1/64	1 1/16	1 1/64		5,800	184	0.69	1,470	2.23	785	35	0.94	1,090	2.23		
	140-4s	5 1/2	1 3/8	1 3/8	1 3/8				7,325	248	0.54	1,740	2.39	630	25	1.2	990	2.39		
	143-5s	5 5/8	1 3/8	3/4	1 3/8	3/4	1 3/8		7,725	267	0.96	1,790	2.44	615	25	0.78	920	2.44		
	175-5s	6 7/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8		10,400	440	0.92	1,970	2.99	1,370	81	1.2	1,430	2.99		
	197-7s	7 3/4	1 3/8	3/4	1 3/8	3/4	1 3/8	3/4	1 3/8	13,725	654	1.4	2,310	3.37	1,380	99	1.2	1,190	3.37	
	213-7l	8 3/8	1 3/8	x2	3/4	1 3/8	3/4	1 3/8	x2	18,700	963	2.3	2,900	3.64	615	25	1.4	920	3.64	
	220-7s	8 5/8	1 3/8	1 1/16	1 3/8	1 1/16	1 3/8	1 1/16	1 3/8	15,975	853	1.4	2,400	3.75	2,160	184	1.5	1,580	3.75	
	244-7s	9 5/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	18,375	1,089	1.4	2,490	4.18	3,125	309	1.8	1,960	4.18	
	244-7l	9 5/8	1 3/8	x2	1 3/8	1 3/8	1 3/8	1 3/8	x2	23,700	1,404	2.0	3,200	4.18	1,370	81	1.9	1,430	4.18	
	267-9l	10 1/2	1 3/8	x2	3/4	1 3/8	3/4	1 3/8	3/4	1 3/8	28,325	1,831	2.7	3,525	4.56	1,380	99	1.8	1,190	4.56
	314-9l	12 3/8	1 3/8	x2	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	36,700	2,794	2.4	3,875	5.38	3,125	309	2.5	1,960	5.38	

For SI: 1 in. = 25.4 mm; 1 ft = 304.8 mm; 1 lbf = 4.448N

^(a) Tabulated values are allowable design values and not permitted to be increased for the lumber size adjustment factor in accordance with the NDS.

^(b) The CLT grades are developed based on ANSI/APA PRG 320, as permitted by the standard.

^(c) The layup designation refers to the panel thickness (expressed in mm), the number of layers, and the layup combination ("s" for standard perpendicular layers, and "l" for doubled outermost parallel layers).

^(d) G_v = 36,200 psi based on product performance testing.

Table 3. Allowable In-Plane Shear (psi) for Nordic X-Lam^(a) (for use in the U.S.)

CLT Grade	Layup #	Thickness (in.)	Allowable In-Plane Shear Stress (psi), $F_{v, \text{in-plane}}$, with Face Lamination Orientation of	
			=	⊥
E1	78-3s	3 1/8	105 ^(b)	130 ^(b)
	89-3s	3 1/2	75	130 ^(b)
	105-3s	4 1/8	105	130
	131-5s	5 1/8	125 ^(c)	150 ^(c)
	140-4s	5 1/2	105 ^(b)	130 ^(b)
	143-5s	5 5/8	105 ^(b)	150 ^(c)
	175-5s	6 7/8	125	150
	197-7s	7 3/4	105 ^(b)	150 ^(c)
	213-7l	8 3/8	125 ^(c)	150 ^(c)
	220-7s	8 5/8	125 ^(c)	150 ^(c)
	244-7s	9 5/8	125 ^(c)	150 ^(c)
	244-7l	9 5/8	125 ^(c)	150 ^(c)
	267-9l	10 1/2	105 ^(b)	150 ^(c)
	314-9l	12 3/8	125 ^(c)	150 ^(c)

For SI: 1 psi = 0.006895 MPa

- (a) The tabulated values are for Allowable Stress Design (ASD).
- (b) Based on test results from 105-3s.
- (c) Based on test results from 175-5s.

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