

Refer to the Installation Guide for Residential Floors for additional information.  
CCMC EVALUATION REPORT 13032-R

### WEB HOLE SPECIFICATIONS

#### RULES FOR CUTTING HOLES AND DUCT CHASE OPENINGS:

- The distance between the inside edge of the support and the centreline of any hole or duct chase opening shall be in compliance with the requirements of Table 1 or 2, respectively.
- I-joint top and bottom flanges must NEVER be cut, notched, or otherwise modified.
- Whenever possible, field-cut holes should be centred on the middle of the web.
- The maximum size hole or the maximum depth of a duct chase opening that can be cut into an I-joint web shall equal the clear distance between the flanges of the I-joint minus 1/4 inch. A minimum of 1/8 inch should always be maintained between the top or bottom of the hole or opening and the adjacent I-joint flange.

- The sides of square holes or longest sides of rectangular holes should not exceed 3/4 of the diameter of the maximum round hole permitted at that location.
- Where more than one hole is necessary, the distance between adjacent hole edges shall exceed twice the diameter of the largest round hole or twice the size of the largest square hole (or twice the length of the longest side of the longest rectangular hole or duct chase opening) and each hole and duct chase opening shall be sized and located in compliance with the requirements of Tables 1 and 2, respectively.
- A knockout is NOT considered a hole, may be utilized anywhere it occurs, and may be ignored for purposes of calculating minimum distances between holes and/or duct chase openings.
- Holes measuring 1-1/2 inches or smaller are permitted anywhere in a cantilevered section of a joist. Holes of greater size may be permitted subject to verification.

- A 1-1/2 inch hole or smaller can be placed anywhere in the web provided that it meets the requirements of rule number 6 above.
- All holes and duct chase openings shall be cut in a workman-like manner in accordance with the restrictions listed above and as illustrated in Figure 7.
- Limit three maximum size holes per span, of which one may be a duct chase opening.
- A group of round holes at approximately the same location shall be permitted if they meet the requirements for a single round hole circumscribed around them.

TABLE 1 LOCATION OF CIRCULAR HOLES IN JOIST WEBS

Simple or Multiple Span for Dead Loads up to 15 psf and Live Loads up to 40 psf

Joist Depth	Joist Series	Minimum Distance from Inside Face of Any Support to Centre of Hole (ft - in.)														
		Round Hole Diameter (in.)														
		2	3	4	5	6	6-1/4	7	8	8-5/8	9	10	10-3/4	11	12	12-3/4
9-1/2"	NI-20	0-7"	1-6"	2-10"	4-3"	5-8"	6-0"	...	...	...	...	...	...	...	...	
	NI-40x	0-7"	1-6"	3-0"	4-4"	6-0"	6-4"	...	...	...	...	...	...	...	...	
	NI-60	1-3"	2-6"	4-0"	5-4"	7-0"	7-5"	...	...	...	...	...	...	...	...	
	NI-70	2-0"	3-4"	4-9"	6-3"	8-0"	8-4"	...	...	...	...	...	...	...	...	
	NI-80	2-3"	3-6"	5-0"	6-6"	8-2"	8-8"	...	...	...	...	...	...	...	...	
11-7/8"	NI-20	0-7"	0-8"	1-0"	2-4"	3-8"	4-0"	5-0"	6-6"	7-9"	...	...	...	...	...	
	NI-40x	0-7"	0-8"	1-3"	2-8"	4-0"	4-4"	5-5"	7-0"	8-4"	...	...	...	...	...	
	NI-60	0-7"	1-8"	3-0"	4-3"	5-9"	6-0"	7-3"	8-10"	10-0"	...	...	...	...	...	
	NI-70	1-3"	2-6"	4-0"	5-4"	6-9"	7-2"	8-4"	10-0"	11-2"	...	...	...	...	...	
	NI-80	1-6"	2-10"	4-2"	5-6"	7-0"	7-5"	8-6"	10-3"	11-4"	...	...	...	...	...	
4"	NI-40x	0-7"	0-8"	0-8"	1-0"	2-4"	2-9"	3-9"	5-2"	6-0"	6-6"	8-3"	10-2"	...	...	
	NI-60	0-7"	0-8"	1-8"	3-0"	4-3"	4-8"	5-8"	7-2"	8-0"	8-8"	10-4"	11-9"	...	...	
	NI-70	0-8"	1-10"	3-0"	4-5"	5-10"	6-2"	7-3"	8-9"	9-9"	10-4"	12-0"	13-5"	...	...	
	NI-80	0-10"	2-0"	3-4"	4-9"	6-2"	6-5"	7-6"	9-0"	10-0"	10-8"	12-4"	13-9"	...	...	
	NI-90	0-7"	0-8"	0-10"	2-5"	4-0"	4-5"	5-9"	7-5"	8-8"	9-4"	11-4"	12-11"	...	...	
16"	NI-40x	0-7"	0-8"	0-8"	2-0"	3-9"	4-2"	5-5"	7-3"	8-5"	9-2"	...	...	...	...	
	NI-60	0-7"	0-8"	0-8"	1-6"	2-10"	3-2"	4-2"	5-6"	6-4"	7-0"	8-5"	9-8"	10-2"	12-2"	13-9"
	NI-70	0-7"	1-0"	2-3"	3-6"	4-10"	5-3"	6-3"	7-8"	8-6"	9-2"	10-8"	12-0"	14-0"	15-6"	...
	NI-80	0-7"	1-3"	2-6"	3-10"	5-3"	5-6"	6-6"	8-0"	9-0"	9-5"	11-0"	12-3"	12-9"	14-5"	16-0"
	NI-90	0-7"	0-8"	0-8"	1-9"	3-3"	3-8"	4-9"	6-5"	7-5"	8-0"	9-10"	11-3"	11-9"	13-9"	15-4"

1. Above table may be used for I-joint spacing of 24 inches on centre or less.  
2. Hole location distance is measured from inside face of supports to centre of hole.  
3. Distances in this chart are based on uniformly loaded joists.  
4. The above table is based on the I-joists being used at their maximum spans. The minimum distance as given above may be reduced for shorter spans; contact your local distributor.

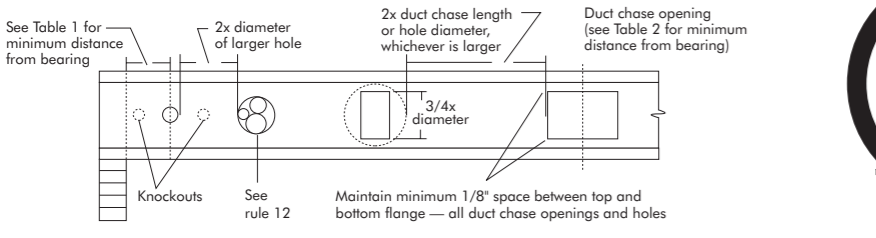
TABLE 2 DUCT CHASE OPENING SIZES AND LOCATIONS

Simple Span Only

Joist Depth	Joist Series	Minimum distance from inside face of supports to centre of opening (ft - in.)													
		Duct Chase Length (in.)													
		8	10	12	14	16	18	20	22	24	...	...			
9-1/2"	NI-20	4-1"	4-5"	4-10"	5-4"	5-8"	6-1"	6-6"	7-1"	7-5"	...	...	...	...	...
	NI-40x	5-3"	5-8"	6-0"	6-5"	6-10"	7-3"	7-8"	8-2"	8-6"	...	...	...	...	...
	NI-60	5-4"	5-9"	6-2"	6-7"	7-1"	7-5"	8-0"	8-3"	8-9"	...	...	...	...	...
	NI-70	5-1"	5-5"	5-10"	6-3"	6-7"	7-1"	7-6"	8-1"	8-4"	...	...	...	...	...
	NI-80	5-3"	5-8"	6-0"	6-5"	6-10"	7-3"	7-8"	8-2"	8-6"	...	...	...	...	...
11-7/8"	NI-20	5-9"	6-2"	6-6"	7-1"	7-5"	7-9"	8-3"	8-9"	9-4"	...	...	...	...	...
	NI-40x	6-8"	7-2"	7-6"	8-1"	8-6"	9-1"	9-6"	10-1"	10-9"	...	...	...	...	...
	NI-60	7-3"	7-8"	8-0"	8-6"	9-0"	9-3"	9-9"	10-3"	11-0"	...	...	...	...	...
	NI-70	7-1"	7-4"	7-9"	8-3"	8-7"	9-1"	9-6"	10-1"	10-4"	...	...	...	...	...
	NI-80	7-2"	7-7"	8-0"	8-5"	8-10"	9-3"	9-8"	10-2"	10-8"	...	...	...	...	...
14"	NI-40x	8-1"	8-7"	9-0"	9-6"	10-1"	10-7"	11-2"	12-0"	12-8"	...	...	...	...	...
	NI-60	8-9"	9-3"	9-8"	10-1"	10-6"	11-1"	11-6"	13-3"	13-0"	...	...	...	...	...
	NI-70	8-7"	9-1"	9-5"	9-10"	10-4"	10-8"	11-2"	11-7"	12-3"	...	...	...	...	...
	NI-80	9-0"	9-3"	9-9"	10-1"	10-7"	11-1"	11-6"	12-1"	12-6"	...	...	...	...	...
	NI-90	9-2"	9-8"	10-0"	10-6"	10-11"	11-5"	11-9"	12-4"	12-11"	...	...	...	...	...
16"	NI-40x	9-4"	9-9"	10-3"	10-7"	11-1"	11-7"	12-1"	12-7"	13-2"	...	...	...	...	...
	NI-60	10-3"	10-8"	11-2"	11-6"	12-1"	12-6"	13-2"	14-1"	14-10"	...	...	...	...	...
	NI-70	10-1"	10-5"	11-0"	11-4"	11-10"	12-3"	12-8"	13-3"	14-0"	...	...	...	...	...
	NI-80	10-4"	10-9"	11-3"	11-9"	12-1"	12-7"	13-1"	13-8"	14-4"	...	...	...	...	...
	NI-90	10-9"	11-2"	11-8"	12-0"	12-6"	13-0"	13-6"	14-2"	14-10"	...	...	...	...	...

1. Above table may be used for I-joint spacing of 24 inches on centre or less.  
2. Duct chase opening location distance is measured from inside face of supports to centre of opening.  
3. The above table is based on simple-span joists only. For other applications, contact your local distributor.  
4. Distances are based on uniformly loaded floor joists that meet the span requirements for a design live load of 40 psf and dead load of 15 psf, and a live load deflection limit of L/480.  
5. The above table is based on the I-joists being used at their maximum spans. The minimum distance as given above may be reduced for shorter spans; contact your local distributor.

### FIGURE 7 FIELD-CUT HOLE LOCATOR



Knockouts are precored holes provided for the contractor's convenience to install electrical or small plumbing lines. They are 1-1/2 inches in diameter, and are spaced 15 inches on centre along the length of the I-joist. Where possible, it is preferable to use knockouts instead of field-cut holes.

**Never** drill, cut or notch the flange, or over-cut the web.

Holes in webs should be cut with a sharp saw.

For rectangular holes, avoid over-cutting the corners, as this can cause unnecessary stress concentrations. Slightly rounding the corners is recommended. Starting the rectangular hole by drilling a 1-inch diameter hole in each of the four corners and then making the cuts between the holes is another good method to minimize damage to the I-joist.

### SAFETY AND CONSTRUCTION PRECAUTIONS

- WARNING: I-joists are not stable until completely installed, and will not carry any load until fully braced and sheathed.
- AVOID ACCIDENTS BY FOLLOWING THESE IMPORTANT GUIDELINES:
- Brace and nail each I-joist as it is installed, using hangers, blocking panels, rim board, and/or cross-bridging at joist ends. When I-joists are applied continuous over interior supports and a load-bearing wall is planned at that location, blocking will be required at the interior support.
  - When the building is completed, the floor sheathing will provide lateral support for the top flanges of the I-joists. Until this sheathing is applied, temporary bracing, often called struts, or temporary sheathing must be applied to prevent I-joist rollover or buckling.
    - Temporary bracing or struts must be 1x4 inch minimum, at least 8 feet long and spaced no more than 8 feet on centre, and must be secured with a minimum of two 2-1/2" nails fastened to the top surface of each I-joist. Nail the bracing to a lateral restraint at the end of each bay. Lap ends of adjoining bracing over at least two I-joists.
    - Or, sheathing (temporary or permanent) can be nailed to the top flange of the first 4 feet of I-joists at the end of the bay.
  - For cantilevered I-joists, brace top and bottom flanges, and brace ends with closure panels, rim board, or cross-bridging.
  - Install and fully nail permanent sheathing to each I-joist before placing loads on the floor system. Then, stack building materials over beams or walls only.
  - Never install a damaged I-joist.
- Improper storage or installation, failure to follow applicable building codes, failure to follow span ratings for Nordic I-joists, failure to follow allowable hole sizes and locations, or failure to use web stiffeners when required can result in serious accidents. Follow these installation guidelines carefully.

### PRODUCT WARRANTY

Chantiers Chibougamau guarantees that, in accordance with our specifications, Nordic products are free from manufacturing defects in material and workmanship.

Furthermore, Chantiers Chibougamau warrants that our products, when utilized in accordance with our handling and installation instructions, will meet or exceed our specifications for the lifetime of the structure.

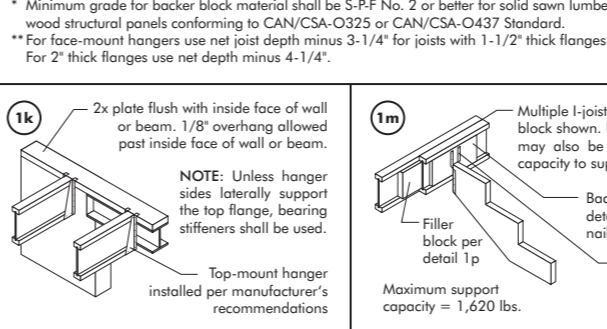
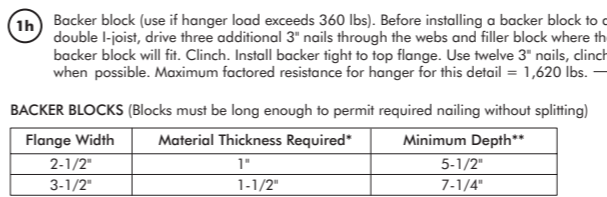
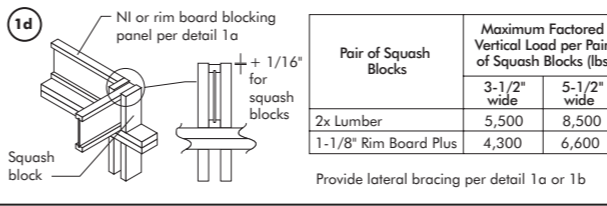
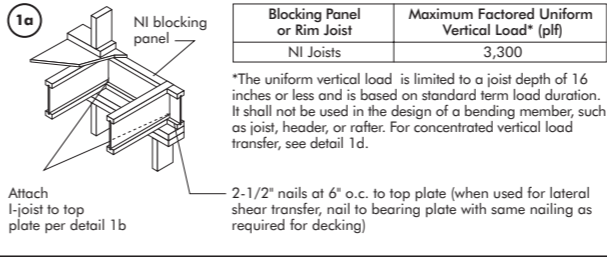
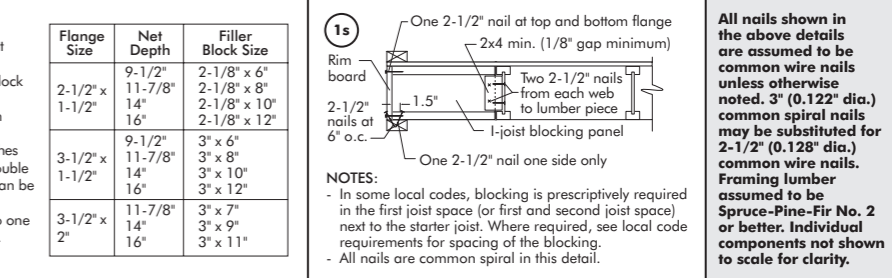
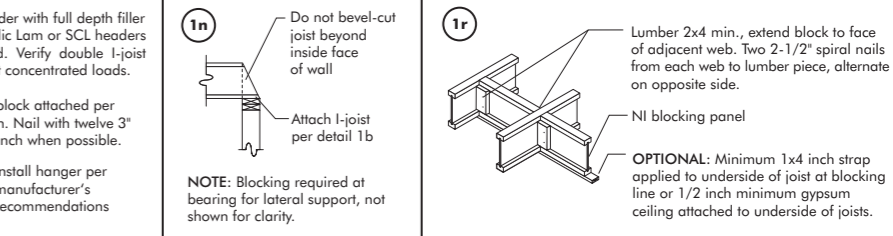
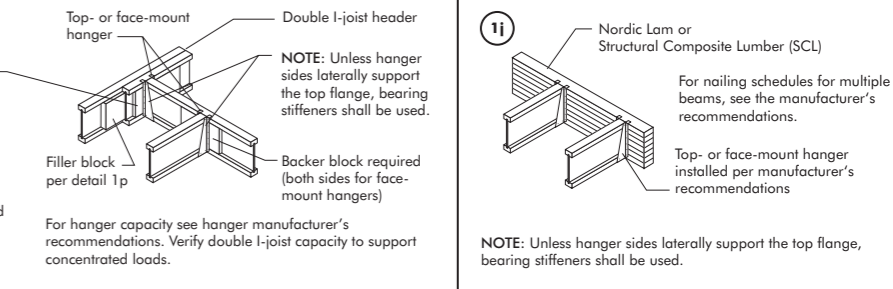
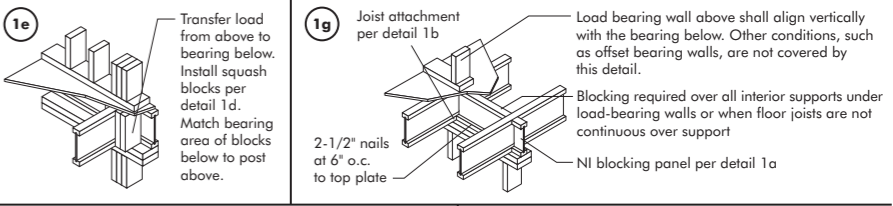
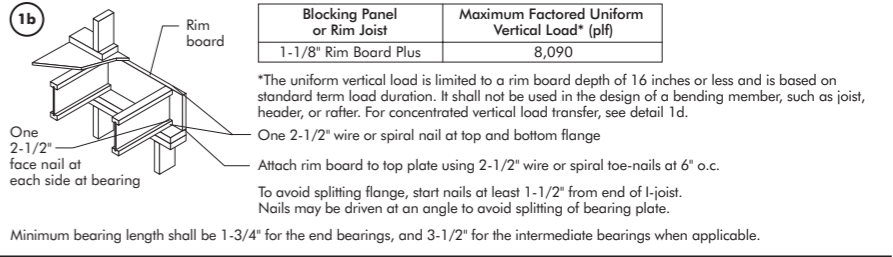


TABLE 1p FILLER BLOCK REQUIREMENTS FOR DOUBLE I-JOIST CONSTRUCTION

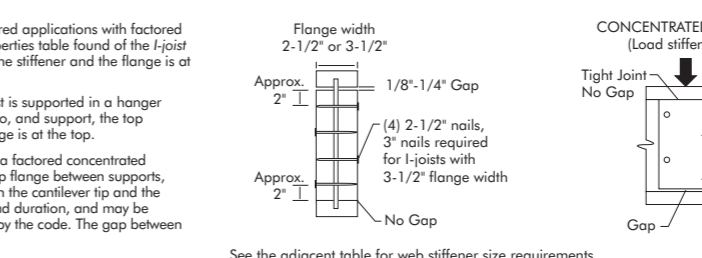
Flange Size	Net Depth	Filler Block Size
2-1/2" x 1-1/2"	9-1/2", 14", 16"	2-1/8" x 6", 2-1/8" x 8", 2-1/8" x 10", 2-1/8" x 12"
3-1/2" x 1-1/2"	9-1/2", 14", 16"	3" x 6", 3" x 8", 3" x 10", 3" x 12"
3-1/2" x 2"	11-7/8", 14", 16"	3" x 7", 3" x 9", 3" x 11"



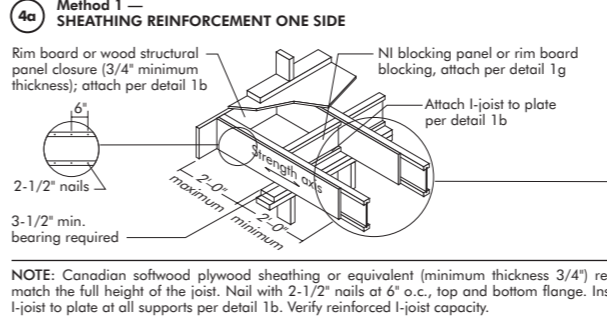
### WEB STIFFENERS

- RECOMMENDATIONS:
- A bearing stiffener is required in all engineered applications with factored reactions greater than shown in the I-joist properties table found in the I-joist Construction Guide (C101). The gap between the stiffener and the flange is at the top.
  - A bearing stiffener is required when the I-joist is supported in a hanger and the sides of the hanger do not extend up to, and support, the top flange. The gap between the stiffener and flange is at the top.
  - A load stiffener is required at locations where a factored concentrated load greater than 2,370 lbs is applied to the top flange between supports, or in the case of a cantilever, anywhere between the cantilever tip and the support. These values are for standard term load duration, and may be adjusted for other load durations as permitted by the code. The gap between the stiffener and the flange is at the bottom.

### FIGURE 2 WEB STIFFENER INSTALLATION DETAILS



### CANTILEVER DETAILS FOR VERTICAL BUILDING OFFSET



### RIM BOARD INSTALLATION DETAILS

